# ELIMINATING CORROSION, ONE JOB AT A TIME







# Choosing the Right Solution for the Job

Choosing the most appropriate coil coating for the application could save the project thousands of dollars and eliminate repeat treatments. Choosing the wrong coil coating could reduce heat transfer properties and lead to higher energy bills, premature failure, and unnecessary costs.

# **Description of Solution**

to incorporate organic and inorganic properties allowing the coating to chemically adhere to the substrate (ig metal) via a covalent bond. This technology has allowed us to design a solution tailored specifically for the HVAC/R industry and has proven its performance, showing NO SIGN OF CORROSION after 10,008 hours of testing following the ASTM B-117 Salt Spray (Fog) Standard.

### **Durability**

- . Chemically bonded does not allow corrosion to grow under the coating
- Flexible and scratch resistant-it will not crack or peel off
- Resistant to chemicals found in HVAC/R environments

### **Energy Savings**

- Thin DFT (dry film thickness) no bridging & will not insulate unit
- Preserves original equipment efficiency throughout its life time
- Improves heat transfer by filling microcavities

#### **Improves Indoor Air Quality**

- Hydrophobic surface inhibits mold and bacteria growth
- Seals HVAC/R components from the environment

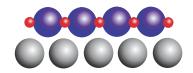
### **Reduce Equipment Replacement Costs**

- Extends the useful life of HVAC/R equipment
- No harsh chemicals required for maintenance
- 5 year standard warranty with an option for a 10 year extended warranty

# **How it Works**

### **PROBLEM**

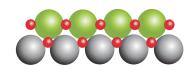
**Mechanical Bonding** 



All epoxy, phenolic, and polymer based coatings adhere to the surface via mechanical bonding and attach to the micro-imperfections of the surface. This bonding results in a lower adhesion strength. Combining this flaw with the added pressure created by corrosion (~ 2,200 psi), the coating can start to blister or peel off the surface of the substrate.

#### **SOLUTION**

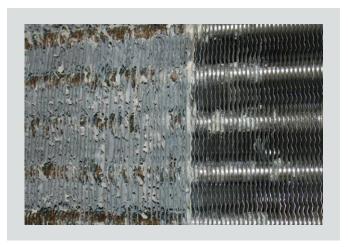
### **Chemical Bonding**



Chemical bonding provides unmatched surface adhesion. **SURFSIL** chemically (covalently) bonds with the substrate and cures with an adhesion strength of over 4,000 psi to become, in a sense, a NEW material.

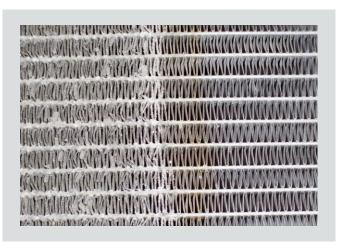
# Which Side Would You Like Your Coil to Look Like?

### **PROBLEM / SOLUTION**



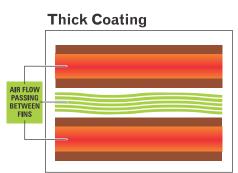
Test performed for 5,000 hours using ASTM G85 A3 (a more aggressive, modified ASTM B117 using acidified sea water). The image above compares the performance of a bare coil, half of which has been treated with **SURFSIL** and half left untreated.

## PROBLEM / SOLUTION



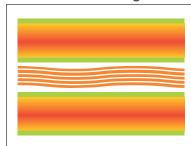
As the image above shows, even the micro-channel coils tested, using the ASTM G85 A3, shows how our intelligent coating design is able to penetrate into all the cavities of the coil, essentially sealing it from its environment and protecting it from corroding.

# **Heat Transfer**



Thicker coatings can increase your energy consumption up to 3-5% instantly, which raises cost, over works the unit, and most importantly, decreases equipment capacity leading to a reduction of space comfort.

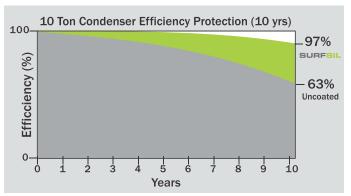
### SURFSIL Coating



With a thickness of 0.5 mils and its silane properties, SURFSIL will negligibly affect heat transfer properties, keep energy costs down, and allow the unit to work as efficiently as it was designed to be.

# **Energy Savings**

Based on studies conducted by FPL and other power companies, HVAC/R equipment lose an average 5% in heat transfer properties each year due to environmental deterioration. This percentage fluctuates with different environmental variables and in fact, most units will fail within ten years due to high pressure refrigerant alarm (a unit cannot properly function at an efficiency of 63%).



By applying **SURFSIL**, you will not only lower energy consumption and extend the equipment's life-span, you will also more than payback your initial investment to protect the unit from corrosion!

# Energy Savings Table:

LIFE TIME

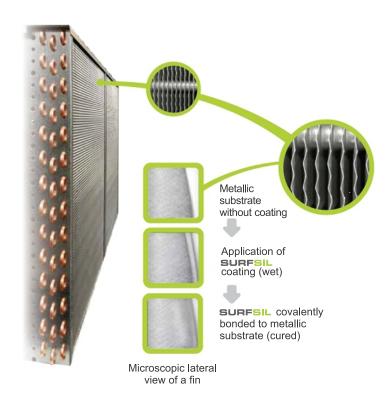
**SAVINGS!** 

PAYBACK WITHIN 3 YEARS OF INVESTMENT!

|     | Savings of a 10-ton Condensing Unit |            |            |             |  |  |
|-----|-------------------------------------|------------|------------|-------------|--|--|
| Yr  | \$0.15/kwh                          | \$0.20/kwh | \$0.25/kwh | \$0.30/kwh  |  |  |
| 1   | ~                                   | ~          | ~          | ~           |  |  |
| 2   | \$96.30                             | \$128.40   | \$160.50   | \$192.60    |  |  |
| 3   | \$199.34                            | \$265.79   | \$332.24   | \$398.68    |  |  |
| 4   | \$309.50                            | \$412.66   | \$515.83   | \$619.00    |  |  |
| 5   | \$427.17                            | \$569.56   | \$711.95   | \$854.34    |  |  |
| 6   | \$552.76                            | \$737.02   | \$921.27   | \$1,105.53  |  |  |
| 7   | \$686.73                            | \$915.63   | \$1,144.54 | \$1,373.45  |  |  |
| 8   | \$829.51                            | \$1,106.02 | \$1,382.52 | \$1,659.02  |  |  |
| 9   | \$981.61                            | \$1,308.81 | \$1,636.01 | \$1,963.21  |  |  |
| 10  | \$1,143.52                          | \$1,524.69 | \$1,905.86 | \$2,287.03  |  |  |
| Tot | \$5,226.43                          | \$6,968.57 | \$8,710.72 | \$10,452.86 |  |  |

# **Characteristics Table**

| SURFSIL Characteristics |                |  |
|-------------------------|----------------|--|
| Color                   | Clear, Glossy  |  |
| Dry Film Thickness      | 10-15 microns  |  |
| Temperature Range       | -100°F-1,000°F |  |



# **Test Performed**

| CORROSION & ULTRA-VIOLET RESISTANCE |                                    | HOURS TESTED                  |
|-------------------------------------|------------------------------------|-------------------------------|
| ASTM B117                           | SALT WATER (FOG) TEST              | 10,008 (No Sign of Corrosion) |
| ASTM G85                            | ACIDIFIED SEA WATER TEST           | 10,008 (No Sign of Corrosion) |
| ASTM D5894                          | CYCLIC SALT FOG/UV EXPOSURE TEST   | 6,048 (No Sign of Damage)     |
| ASTM G154                           | ACCELERATED WEATHERING/UV EXPOSURE | 1,008 (No Sign of Damage)     |

| ABRAS      | SION, IMPACT RESISTANCE & FLEXIBILITY | RESULTS                                  |
|------------|---------------------------------------|--|
| ASTM D2794 | RESISTANCE OF COATINGS TO IMPACT      | 39.56 lb/in² Without Peeling or Cracking |
| ASTM D522  | MANDREL BEND TEST                     | No Peeling or Cracking                   |
| ASTM D3359 | ADHESION BY TAPE TEST                 | (5B) 0% Removed                          |
| ASTM D3363 | PENCIL HARDNESS TEST                  | 5H                                       |

| MOLE     | ) & BACTERIA RESISTANCE                     | RESULTS |
|----------|---|---------|
| ASTM G21 | RESISTANCE OF MATERIALS TO FUNGI, MOLD, ETC | Pass    |

Authorized Dealer Contact Information



### Authorized Distributors

U.S.A.

Mailing Address: 7050 W Palmetto Park Road Suite # 15-555 Boca Raton, FL 33433

#### SHIPPING ADDRESS

7900 NW 68 Street Miami, FL 33166 Phone: 561-367-0320 Fax: 305-647-0786 Mobile: 305-790-9925

#### **MEXICO**

Av. Prolongación Alamos 47-2 Santiago Occipaco, Naucalpan Estado de México, C.P. 53250 Phone: 554-612-4112 SHIPPING ADDRESS

Prol. Circuito La Carambada S/N Col. Modelo Querétaro, Qro. C.P. 76206 Mexico